



# DECLARATION OF PERFORMANCE

No: DoPM20

Issue: 02.07.2013

**1. Product type**

MiTek M20 Connector Plate

**2. Product identification**

M20

**3. Intended Use**

Punched metal plate fasteners for structural timber products

**4. Manufacturer**

MiTek Industries Limited, MiTek House, Grazebrook Industrial Park, Peartree Lane, Dudley, West Midlands, DY2 0XW, United Kingdom tel. +44-384-451400, e-mail: info@mitek.co.uk

**5. Authorized representative**

N/A

**6. Attestation Of Conformity System**

AVCP Class 2+

**7. Technical specification - hEN**

Harmonized Standard	EN 14545:2008
Certificate of factory production control (FPC)	1224-CPD-0174
Initial assessment of FPC	1224-BM TRADA Certification
Continuous assessment of FPC	1224-BM TRADA Certification

**8. Technical specification - ETA**

N/A

**9. Declared performance**

Essential characteristics	Performance	Harmonised technical specification	
Steel	S250GD + Z275 NAC/MAC/MBC	EN 10143:2006 & EN 10346:2009	
Thickness	1.0 mm	EN 14545:2008	
Characteristic plate anchorage capacity / Solid and glued laminated timber with characteristic density of $\rho_k = 350 \text{ kg/m}^3$	$f_{a,0,0} = 2,82 \text{ N/mm}^2$ ; $f_{a,90,90} = 1,50 \text{ N/mm}^2$ $k_1 = -0,0061$ $k_2 = 0,0170$ $\alpha_0 = 59,4^\circ$		
Characteristic plate tension, compression and shear capacity	$f_{t,0} = 148 \text{ N/mm}$ ; $f_{t,90} = 136 \text{ N/mm}$ $f_{c,0} = 76 \text{ N/mm}$ ; $f_{c,90} = 88 \text{ N/mm}$ $f_{v,0} = 69 \text{ N/mm}$ ; $f_{v,90} = 43 \text{ N/mm}$ $\gamma_0 = -2,1^\circ$ ; $k_v = 0,87$		
Slip modulus with mean timber density $\rho_m = 420 \text{ kg/m}^3$	$k_{ser, \text{mean}} = 14.7 \text{ N/mm}^3$		
Nail root ductility	Passed		
Minimum timber thickness	35 mm		
Durability, Corrosion protection	Z275 Hot-dip zinc coating		
Service Class	2		EN1995-1-1

THE ABOVE TABLE IS FOR BASIC DATA .  
FOR MORE COMPLICATED DATA: "See Annex 1"

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by: **MiTek Industries Ltd.**

*Tony Fillingham*

Technical Services Director UK & Ireland

Dudley 02.07.2013